

# Primers

## IC – 974 Epoxy Primer

### Product Description






Anti-corrosion epoxy primer for bare metal. Adhesive to steel, aluminum and galvanized steel.

### Technical Characteristics

Color: Grey      Shelf life: 24 months at 25°C      Theoretical spreading rate: 300-360 m<sup>2</sup>/l (avg) at 1 µm

### Pre-treatment

Degrease with IC-800 and washed with a tack rag.  
Wet flat with P180-240 grade paper or dry flat with P80-120 grade paper.  
Clean with IC-800.

	<b>Mixing Ratio</b>	Stir well before use.			
		<b>IC-974 Primer</b>	100 (vol)	100 g	
		<b>IC-964 Hardener</b>	25 (vol)	20 g	
		<b>IC-954 Thinner</b>	50-60 (vol)	35-40 g	
		Mix well and strain before application.			
	<b>Spray Viscosity Potlife</b>	16 to 20 seconds DIN 4 cup 25°C 24 hours at 25°C			
	<b>Sprayguns</b>	HVLP gravity-feed spraygun	1.5 – 1.7 mm	1.5 – 2.0 bar	15 – 20 cm
		Compliant gravity-feed spraygun	1.6 – 1.8 mm	3.0 – 4.0 bar	20 – 25 cm
	<b>Application</b>	Number of spraycoats:	2 coats		
		Flash-off:	8 – 10 mins		
		Film thickness:	50 – 60 µm		
		Note: This primer can also be applied with a brush.			
	<b>Drying</b>	Dust free after: 20-30 mins Drying at 25°C 6 hours Drying at 60°C 1 hour			
	<b>Further Treatment</b>	After the dust-free, apply InnoColor IC-1K/2K primer or IC-212 putty if large sand holes exist (optional).			

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience. You can obtain the latest version of technical data sheet from our website at [www.wonder-global.com](http://www.wonder-global.com) or directly from your supplier.